DISASSEMBLY AND ASSEMBLY OF SUBASSEMBLIES

Gearshift Rail and Fork

Disassembly and Assembly

1. Using a 5/32-inch drift and a hammer, remove and discard the split pin. Slide the shift fork from the shift rail.

2. Remove the gearshift fork inserts.

3. ⚠ **CAUTION: Support the shift rail to prevent damage to the parts.**

   Position the gearshift fork on the shift rail. Align the split pin hole and install a new split pin.

4. Install the gear shift fork inserts.

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